

UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Vignina 22313-1450 www.uspto.gov

09/930,601 08/14/2001 Mark Manuel 199-003 1765 7590 06/11/2003 Law Offices of John Chupa and Associates, P.C. 28535 Orchard Lake Road Suite 50 Farmington Hills, MI 48334 ART UNIT PAPER NUMBER	APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
Law Offices of John Chupa and Associates, P.C. 28535 Orchard Lake Road Suite 50 Farmington Hills, MI 48334 EXAMINER HECKENBERG JR, DONALD H	09/930,601	08/14/2001	Mark Manuel	199-003	1765
28535 Orchard Lake Road Suite 50 HECKENBERG JR, DONALD H Farmington Hills, MI 48334	75	90 06/11/2003			
Suite 50 HECKENBERG JR, DONALD H Farmington Hills, MI 48334	28535 Orchard Lake Road				
	Farmington Hill	s, MI 48334		APTIBUT	DADED MUMBED
				1722 DATE MAILED: 06/11/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

•		//
	Application No.	pplicant(s)
	09/930,601	MANUEL, MARK
Office Action Summary	Examiner	Art Unit
	Donald Heckenberg	· · · · · · · · · · · · · · · · · · ·
The MAILING DATE of this c mmu Period for Reply	inicati n appears on the cover sh	eet with the correspondenc address
A SHORTENED STATUTORY PERIOD THE MAILING DATE OF THIS COMMUN - Extensions of time may be available under the provisior after SIX (6) MONTHS from the mailing date of this com - If the period for reply specified above is less than thirty - If NO period for reply is specified above, the maximum s - Failure to reply within the set or extended period for rep - Any reply received by the Office later than three months earned patent term adjustment. See 37 CFR 1.704(b). Status	NICATION. ns of 37 CFR 1.136(a). In no event, however, nmunication. (30) days, a reply within the statutory minimur statutory period will apply and will expire SIX in (b) will, by statute, cause the application to be	may a reply be timely filed n of thirty (30) days will be considered timely. 6) MONTHS from the mailing date of this communication. come ABANDONED (35 U.S.C. § 133)
1) Responsive to communication(s)	filed on 27 May 2002	
2a) This action is FINAL .		
, <u> </u>	,	
Since this application is in condition closed in accordance with the practice of Claims	ctice under <i>Ex parte Quayle</i> , 19:	al matters, prosecution as to the merits is 35 C.D. 11, 453 O.G. 213.
4) Claim(s) 1-23 is/are pending in the	e application.	
4a) Of the above claim(s) 19-23 is/a	are withdrawn from consideration	1.
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-12 and 14-18</u> is/are reje	cted.	
7)⊠ Claim(s) <u>13</u> is/are objected to.		
8) Claim(s) are subject to restri	iction and/or election requiremen	nt.
9)☐ The specification is objected to by the	ne Examiner.	
10)⊠ The drawing(s) filed on <u>14 August 2</u>		objected to by the Examiner
Applicant may not request that any ob-		·
11) The proposed drawing correction file		
If approved, corrected drawings are re		
12) The oath or declaration is objected to	o by the Examiner.	
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a clain	n for foreign priority under 35 U.	S.C. § 119(a)-(d) or (f)
a) ☐ All b) ☐ Some * c) ☐ None of:	0	
· ·	documents have been received	1.
_	documents have been received	
3. Copies of the certified copies	of the priority documents have national Bureau (PCT Rule 17.2	been received in this National Stage (a)).
14) Acknowledgment is made of a claim		
a) The translation of the foreign late 15) Acknowledgment is made of a claim Attachment(s)	nguage provisional application h	as been received.
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (Factorial of the Company of the Co	PTO-948) 5) 🗌 Noti	rview Summary (PTO-413) Paper No(s) ce of Informal Patent Application (PTO-152) er:
.S. Patent and Trademark Office PTO-326 (Rev. 04-01)	Office Action Summary	Part of Paper No. 5

Application/Control Number: 09/930,601

Art Unit: 1722

1. Applicant's election of Group I (claims 1-18) in Paper No. 4 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)). Claims 19-23 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected process, there being no allowable generic or linking claim.

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 3. Claims 1-11 are rejected under 35 U.S.C. 102(e) as being anticipated by Bak et al. (U.S. Pat. App. Pub. 2002/0175265).

Bak discloses a molding tool with cooling passages. As shown in figures 6A & 6B, the tool comprises first and second

Application/Control Number: 09/930,601 Page 3

Art Unit: 1722

sectional members (B1 and B2) which are coupled together to form the tool (see figure 6A). The first and second members have identical first and second indented channels aligned with one another to form cooling passages (C1, C2, and C3). Bek further discloses a configuration of the apparatus wherein the cooling channels terminate with the tool (see figures 9A and 9B and ¶ 85, lines 1-6).

It is noted that claims 6-11 are in product by process format. The determination of patentability in product by process claims is based on the product itself. The patentability of a product does not depend on its method of production. In re

Thorpe, 777 F.2d 695, 227 USPQ 964 (Fed. Cir. 1985); In re

Brown, 459 F.2d 531, 173 USPQ 685 (Cust. & Pat. App. 1972); In re Pilkington, 411 F.2d 1345, 162 USPQ 145 (Cust. & Pat. App. 1969); see also MPEP § 2113. In the instant case, as described above Bak discloses a tool with all of the structural features recited in the claims of the instant application. Accordingly, Bak anticipates the product of process claims of the instant application.

4. Claims 12 and 15-18 are rejected under 35 U.S.C. 102(b) as being anticipated by Vandergrift (U.S. Pat. No. 1,539,887).

Application/Control Number: 09/930,601

Art Unit: 1722

Vandergrift discloses a molding tool. The molding tool comprises a first member (2) and a second member (3). A spacer member (7) is coupled to the first and second members to form a cooling passage (8). The spacer member has a rectangular cross sectional area (see figure 3), and it is evident from the scale shown in figures 1-2 that the spacer of Vandergrift has a thickenss of greater than 0.001 inches.

As noted above in the rejection of claims under 102(e) anticipation by Bak, the determination of patentability in product by process claims is based on the product itself. As Vandergrift discloses all of the product-structural limitations of claims 15-18, the reference anticipates these claims.

5. Claim 14 is rejected under 35 U.S.C. 102(b) as being anticipated by Miller (U.S. Pat. No. 3,416,766).

Miller discloses a molding tool. As shown in figure 2, the tool comprises a first member (5) having at least one groove therein. The tool further comprises a sectioned member (4) which is coupled to the first member. The sectioned member has flat face which overlays the groove thereby forming a cooling passage (6 and 7).

Page 5

Application/Control Number: 09/930,601

Art Unit: 1722

6. Claim 13 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

7. The following is a statement of reasons for the indication of allowable subject matter:

The prior art of record fails to teach or suggest a tool comprising a first member, a second member, and at least one spacer member which cooperates with the first and second member to form a tool having a cooling passage, wherein the spacer is attached to the first member by a first welded connection and wherein the spacer is attached to the second member by a second welded connection as recited in claim 13.

The closest prior art is described above. None of the references of record disclose, or suggest the combination of claim 13 with the welded connections between the first and second members and the spacer member.

8. The following reference is cited as pertinent to the instant invention:

Application/Control Number: 09/930,601

Art Unit: 1722

Strausfled (U.S. Pat. No. 4,141,531) discloses a tool with a cooling passage formed by two members.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Donald Heckenberg whose telephone number is (703) 308-6371. examiner can normally be reached on Monday through Friday from 9:30 A.M. to 6:00 P.M.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wanda Walker, can be reached at (703) 308-0457. The official fax phone number for the organization where this application or proceeding is assigned is (703) 872-9310 for responses to non-final action, and 703-872-9311 for responses to final actions. The unofficial fax phone number is (703) 305-3602.

Page 6